



# Union Beer

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THE STANDARD OF EXCELLENCE AND  
A NATURAL SUMMER TONIC.

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The extra time spent in brewing Union Beer is the only sure method of retaining those healthful qualities found in the original ingredients.

A "forced" beer only impairs the natural functions of the kidney and liver.

Union Beer is thus superior—a cool, healthful summer drink.

Our Gilt Edge Brew is especially brewed for family use.

Phone for a case today, E. 1047.

## Union Brewing Co.

Detroit, Mich.

